

Tolerance	+ 0.05	± 0.05	± 0.10
1) The range of commercial lengths is between the stepped lines.			
2) For testing d_2, a GO/NO GO ring Gauge should be used.			
3) The expanded diameter d_2 applies only to pins made from steel. For other materials, for example stainless steel, a reduction amount shall be subtracted from the given values and should be agreed between customer and supplier.			

